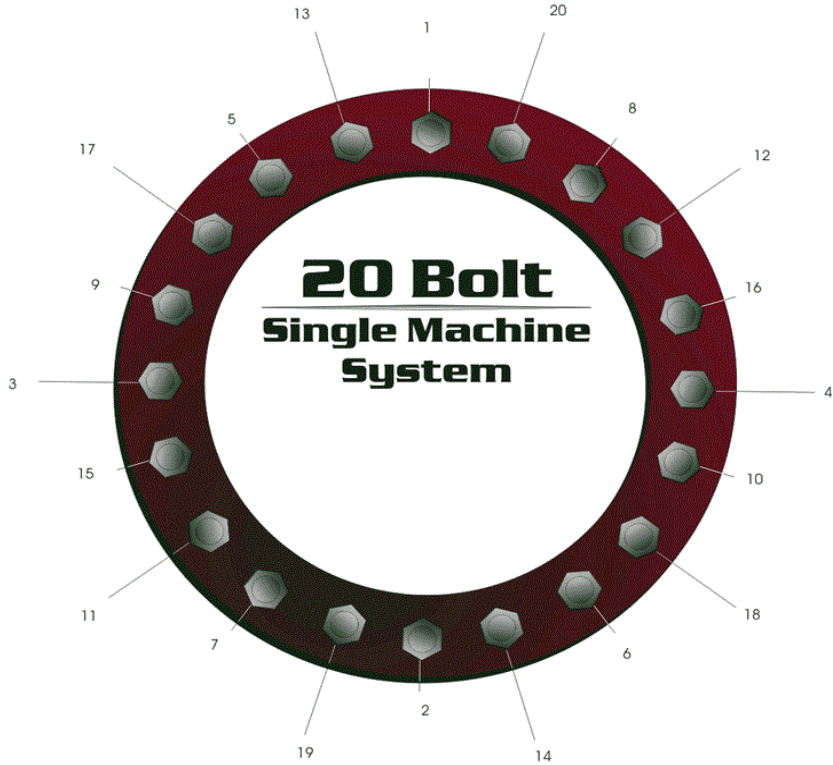


## 20 BOLT



DATE: \_\_\_\_\_/\_\_\_\_\_/\_\_\_\_\_

COMPANY: \_\_\_\_\_

TECHNICIAN: \_\_\_\_\_

JOB LOCATION: \_\_\_\_\_

JOB NUMBER: \_\_\_\_\_

FLANGE IDENTIFIER: \_\_\_\_\_

STUD GRADE: \_\_\_\_\_

STUD DIAMETER: \_\_\_\_\_

PERCENT YIELD: \_\_\_\_\_

BOLT STRESS: \_\_\_\_\_

AREA STRESS: \_\_\_\_\_

BOLT LOAD: \_\_\_\_\_

LUBRICANT: \_\_\_\_\_

K-FACTOR: \_\_\_\_\_

TOOL USED: \_\_\_\_\_

FINAL TORQUE: \_\_\_\_\_

PASS 1 TORQUE: \_\_\_\_\_

PASS 2 TORQUE: \_\_\_\_\_

PASS 3 TORQUE: \_\_\_\_\_

PASS 4 TORQUE: \_\_\_\_\_

PASS 5 TORQUE: \_\_\_\_\_

PASS 6 TORQUE: \_\_\_\_\_

PUMP PSI: \_\_\_\_\_

PUMP PSI: \_\_\_\_\_

PUMP PSI: \_\_\_\_\_

PUMP PSI: \_\_\_\_\_

PUMP PSI: \_\_\_\_\_

PUMP PSI: \_\_\_\_\_

Signature: \_\_\_\_\_

HYTORC/Contractor

Signature: \_\_\_\_\_

QA/QC